

newthink! coment! sugar! refractories! poweri

Ref: DBSIL-N /Distillery/ EC COMP /20/ &

Date - 10.11. 2021

The Regional Director (Central Zone) Ministry of Environment, Forest & Climate Change Regional Office, Kendriya Bhawan 5th Floor,Sector "H" Aliganj Lucknow-206020 (U.P.)

SUB: Compliance Report (April,2021 to September 2021) of Environmental Clearance of 110 KLD Molasses based Distillery &2.5 MW Co- gen.

Dear Sir,

As per stipulated condition of Environmental Clearance granted to us for 110 KLD Molasses based Distillery and 2.5 MW co-gen dated 15th Oct 2020. We are submitting herewith six-monthly compliance report of Environmental Clearance along with pertinent enclosures.

Thanking you,

Yours faithfully For Dalmia Bharat Sugar & Industries Limited (Distillery Unit-Nigohi)

(Authorized Signatory)

Encls:

Annex. -1. (I) Stack Emission Report, (II) Noise Level Report, (III) Ambient Air Report. Annex. - 2. Health Surveillance Report.

Annex. - 3. Environment Statement of FY Ending March 2021

Annex.- 4. CSR expense details

CC: 1. Regional Director, Central Pollution Control Board (Zonal Office), Lucknow

- 2. Chief Environment Officer (C-7), U.P. Pollution Control Board, Lucknow.
- 3. The Regional Officer, U.P. Pollution Control Board , Bareilly .

Dalmia Bharat Sugar and Industries Limited, Distillery Unit Nigohi Village - Kuiyan, Post - Areli, Teshil-Tilhar, District - Shahjahanpur-242 407, Uttar Pradesh, India 1 05841-275538 [05841-275540, :v vvvv.dalmiasugar.com, Cill : L26942TN1951PLC000640 Registered Office : Dalmiapuram, Dist. Tiruchirapalli, Tamil Nadu-621 651, India A Dalmia, Bharat Group company, www.dalmiabharat.com

110 KLPD Distillery Unit at Village Kuiyan in District Sho	hjahanpur in Uttar Pradesh		
Report	Half	Yearly	Compllance

Name of Project: 110 KLPD Distillery Unit by M/s Dalmia Bharat Sugar & Industries Ltd, Distillery r Unit Nigohi, at Village Kuiyan, Post -Areli, Tehsil -Tilhar, District Shahjahanpur in Uttar Pradesh. Poject Proponent: Dalmia Bharat Sugar & Industries Ltd, Distillery -Unit Nigohi. Period Of Compliance : April 2021 to September 2021

Ref: EC Letter no. J-11011/315/2017 -IA II (I) dated 15th Oct 2020

S.No	Conditions	Compliance Status
Specifi	ic Condition given in EC letter dated 15th Oct, 20	20
(a)	Consent of Establish/ Operate for the project shall be obtained from the state Pollution Control Board as required under the Air(Prevention and Control of pollution) Act,1981 and the Water(Prevention and Control of Pollution) Act, 1974.	Consent to Establish vide ref no. 1013Q3 / UPPCB / Bareilly (UPPCBRO/CTE/SHAHJAHANPUR/2020 DATED 06.01.2021. Consent to Operate vide ref. No 117331/UPPCB/BAREILLY(UPPCBRO)/CTO/ AIR/SHAHJAHANPUR/2021 117988/UPPCB/BAREILLY(UPPCBRO)/CTQ/ WATER/SHAHJAHANPUR/2021 dated 08/02/2021 have been obtained from UPPCB.
(b)	As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises.	The plant is completely based on Zero Liquid Discharge. Water Balance Chart send with previous compliance report.
(c)	Necessary authorization required under the Hazardous and other wastes (Management and Trans - Boundary Movement) Rules, 2016,Solid Waste Management Rules, 2018 shall be obtained and the provisions contained in the Rules shall be strictly adhered to.	Authorization obtained ; no. 5247 dated 02.02.19, valid till 02.02.2023 Provisions of the Authorization will strictly be followed. Authorization Copy provided with Previous compliance report.
(d)	To control source and the fugitive emissions, suitable pollution control devices shall be installed to the prescribed norms and/or the NAAQS. The gaseous emission shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	No hazardous sold from this plant. Electrostatic precipitator has already been installed as Air Pollution Control Device to meet out of prescribed norms and/or the NAAQS. Height of stack is 65 meter to control the gaseous emission. Stack emission report attached as Annex-1
(e)	Total fresh water requirement shall not exceed 500 cum/day proposed to be met from ground water. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.	We are using fresh water as pe Environment Clearance and we have been obtained NOC from UPGWD Lucknow From Ministry Jal Shakti UP. Government o Uttar Pradesh

110 KLPD Distillery Unit at Village Kuiyan in District Shahjahanpur in Uttar Pradesh Ha

Half Yearly

Report

Compliance

		Annexer -2
(f)	Industrial/trade effluent shall be segregated into high COD/TDS and low COD/TDS effluent streams.High TDS/COD shall be passed through stripper followed by MEE and ATFD(Agitator thin film drier). Low TDS effluent stream shall be treated in ETP followed by RO to meet the prescribed standards.	Industrial effluent is being segregated in to high COD/ TDS effluent is being concentrated through MEE & feed to Incineration Boiler as fuel and low COD/TDS effluent evaporated from MEE is being treated through RO, to meet out of the prescribed standard and use in the fermentation and cooling tower as make up water.
(g)	Process effluent/any wastes water shall not be allowed to mix with storm water form the premises shall be collected and discharged through a separate conveyance system.	No waste water and storm water mix with each other and the same is being used in incineration boiler as fuel and cooling tower. No waste water is being discharge out side from premises.
(h)	Hazardous chemicals, if any, shall be stored in tanks, Tank farms drums, carboys etc. Flame arresters shall be provided on tanks farms and the solvent transfer through pumps.	Hazardous chemicals is being stored in drums and flame arresters are provided on tanks farms and the solvent through pumps.
(i)	Process organic residue and Spent carbon, If any, shall be Sent to cement industries. ETP Sludge, process inorganic & Evaporation salt shall be disposed off to the TSDF.	Presently no such residue has been generated. We have a contract with TSDF authorized recycler to dispose off the process organic residue.
(j)	The company shall strictly comply with the rules and guidelines under Manufacture, Storage and import of hazardous Chemicals (MCIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.	We strictly comply the rules guidelines under storage of hazardous chemicals and transportation of hazardous chemicals.
k)	The company shall undertake waste minimization measures as below- Metering and controls of quantities of active ingredients to , minimize waste. Reuse of by-products from the process as raw material substitutes in other processes. Use of automated filling to minimize spillage. Use of close feed system into batch reactors. Venting equipment through vapour recovery system. Use of high pressure hoses for equipment	Complied with. Applicable steps have been taken to minimize waste generation as below:- We have done metering of all required points and control major to minimize waste. Slop obtained from MEE plant is being re used as fuel in incineration boiler. Control measures done to minimize spillage. We have installed close feed system in all tanks. We have installed such venting equipment. We are using Hydro jet pumps for cleaning to reduce waste water generation.
)	cleaning to reduce waste water generation. The green belt of 5-10 m width shall be developed in more than 33% of the total	The green belt development work is under

M/s Dalmia Bharat Sugar & Industries Limited Distillery Unit, Nigohi

1

110 KLPD Distillery Unit at Village Kulyan in District Shahjahanpur in Uttar Pradesh Ha

Report

6

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Half Yearly Compliance

	project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of the plant species shall be as per the CPCB guidelines in consultation with state forest Department.	have the f ment	planted mor irst year its ioned below-		saplings in acting plan
1	2	Sr. No	Planning Schedule	No. of Saplings	Area (Ha.)
	10	1.	1st Year	1500	1.0
		2.	2nd Year	1500	1.0
		3.	3rd Year	1500	1.0
		4.	4th Year	1500	1.0
		5.	5th Year	750	0.5
				6750	4.5
(m) (n)	All the commitments made regarding issues raised during the public hearing/consultation meeting shall be satisfactorily implemented. At 2 % of total project cost shall be allocated	imple	ng/consultat mented.	ion meeting	
	for corporate Environment Responsibility (CER) and item-wise details along with the bound acting plan shall be prepared and submitted to the ministry's Regional Office.	throu alread lakh conse conse devel wate	gh Dalmia dy planned t on various ervation,elec ervation,drip lopment, S r etc.	Bharat Four o spent more s activities tricity conse	nd drinking
(o)	For the DC sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosures shall be for the controlling noise pollution.	We h beca	nave not inst	talled DG set enerating El	s in our unit actricity from
(p)	The unit shall make the arrangement for protection of possible fires hazards during manufacturing process in material handling. Fire fighting systems shall be as per the norms.	insta	matic Fire h lled and po cept as per n	ortable Fire	ms has been Extinguishers
(q)	Occupational health surveillance for the workers shall be done on a regular basis and records maintained as per the Factory Act.	conc Apri that from	l,2021 to S none of t any infectio	September,2	surveillance of unit during 021 indicates Il is suffering
(r) M/s Dali	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside of public places. mia Bharat Sugar & Industries Limited	We mate	have suffer	ring space f	for vehicle of cts inside3 the

April 2021 to September 2021

110 KIPD DI W	
Distillery Unit at Village Kuivan in D	istrict Shahjahanpur in Uttar Pradesh
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Report

Half Yearly Compliance

(s)	Ch	
	Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	To prevent dust pollution and other fugitive emissions; 99% raw materials will be used through covered conveying system or pipelines. Small quantity are kept in locked and covered drums.
(t)	Continuous on;line (24X7) monitoring systems for the stacks emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	Continuous online (24X7) monitoring system for stack emission has been installed for measurement of flue gas discharge and the pollutants concentration, and the data are being transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit had installed web camera with night vision capability and flow meters in the pipeline carrying effluent
(u)	CO2 generated from the process shall be bottled and sold to authorized vendors.	within the premises. We are planning and exploring possibilities for the same.
10.1	Other generic Conditions	
(i)	The project authorities must strictly adhere to the stipulations made by the State pollution Control Board(SPCB), State Government and/or any other statutory authority.	We strictly adhere to the stipulations made by U.P. Pollution control board and state Government.
(ii)	No further expansion or modifications in the plants shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In the case of deviations or alterations in the projects proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Desire approval will be taken prior to further expansion or modification.
(iii)	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board(SPCB) and it shall be ensured that at least one stations each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	already been set up to monitor air quality. We have conducted Advanced Environment Testing & Research Lab P.Ltd. New Delhi through Eco Tech Corporation Shahjahanpur for monitoring of Air

110 KLPD Distillery Unit at Village Kulyan in District Shahjahanpur in Uttar Pradesh He

Report

4

615

Half Yearly Compliance

(iv)	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with.	For National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E)dated 16th November, 2009 are being complied with Monitoring report attach as Annexe-4
(v)	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. On all sources of noise generation. The ambient noise levels shall conform to the standards prescibed under Environment (Protection) Act, 1986 Rules, 1989 viz.75dBA (day time) and 70 dBA (night time).	For noise control, we have installed silence and acoustic enclosures on all sources of noise generation Maintained within limit. Reports attach as- Annexe-5
(vi)	The company shall harvest rainwater from the roof tops of the buildings and storms water drains to recharge the ground water and utilize the same for different industrial operations within the plants.	Rain water from the roof tops of the building is being stored in storage tanks and used the same water for the process activities of the project to conserve fresh water. We have also adopted ponds for natural recharge.
(vii)	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre- employment and routine periodcal medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complied with. Periodic training to all employees on safety & health aspects is prepared & implementing under the supervision of
(viii)	The company shall comply with all the environment protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing shall be implemented.	All the environmental protection measures and safe guards of E.I.A./E.M.P. report are being followed accordingly.

110 KLPD Distillery Unit at Village Kuiyan in District Shahjahanpur in Uttar Pradesh Ho

Yearly Compliance

Report

Half

(ix)	The company shall us to be li	We are running activities in different near
60 9 6 70	The company shall undertake all measures for improving socio-economic conditions of	by villages, the activities include,
	the surrounding area. CSR activities shall be	sanitation, Education, Drinking water
	undertaken by involving local villagers,	facilities etc.
	administration and other stake holders. Also	Annexe-6
	eco- developmental measures shall be	Solar Grid Lighting
	undertaken for oerall improvement of the	Daily Development Project
	environment.	Animal Shelter
	1.51	Specialized health Camp.
		Ponds digging in Villages.
		Sapling Plantation.
		DIKSHA Skill Development Centre.
x)	A separate Environmental Management Cell	Environment Management cell having 4
	equipped with full- fledged laboratory	members working accordingly and
	facilities shall be sent up to carry out the	laboratory have been setup to control
	Environmental Management and Monitoring	Environmental parameters.
	functions.	new hyvotraubick (s. Sr. Gr. 42
(xi)	The company shall earmark sufficient funds	Provision of funds as capital cost-Rs-10.00
	towards capital cost and recurring cost per	Crore.
	annual to implement the conditions	Investing capital cost Rs-5.0 Crore.
	stipulated by the Ministry of Environment,	Recurring expendiiture done to implement
	Forest and Climate Change as well as the	the conditions of MoEF & State
	State Government along with the	Government. Rs-10.0 Lakh.
	implementation schedule for all the	
	conditions stipulated herein. The funds so	
	earmarked for environment/pollution	*
	control measures shall not be diverted for	
	any other purpose.	
(xii)	A copy of the clearance letter shall be sent	A copy of the clearance letter has been
	by the project proponent to concerned	
	Panchayat, Zila Parishad/Municipal	
	Corporation, Urban local body and the local	
	NGO, if any, from whom	
	suggestions/representations, if any, were	
	received while processing the proposal.	
(xiii)	The project proponent shall also submit six	Compliance Report along with monitoring
(,,,,,,,	monthly reports on the status of compliance	
	of the Clearance conditions including results	CITY OF A STATE OF
	of monitored data (both in hard copies as	
	well as by e-mail) to the respective Regional	
	Office of MoEF & CC, the respective Zona	
	office of CPCB & SPCB. A copy of	
	Environmental Clearance and six monthly	
	compliance status report shall be posted or	1
10 X X	the website of company.	
(xiv)	The environmental statement for each	Environmental Statement for the financial

M/s Dalmia Bharat Sugar & Industries Limited Distillery Unit, Nigohi

April 2021 to September2021

110 KLPD Distillery Unit at Village Kuiyan in District Shahjahanpur in Uttar Pradesh Ha

Report

8

Yearly Compliance

Half

financial year ending 31th March in Form-V as in mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of Environment Clearance and shall also be sent to the respective Regional offices of MoEF & CC by e-mail.	year ending 31st March,2021 is submitted on 28th of September and copy of same is attached Annexe-7
The project proponent shall inform the public that the project has been accorded environmental Clearance by the Ministry and the copies of the Clearance letter are available with the SPCB/Committee and may also be sent at website of the Ministry at <u>http://moef.nic.in.</u> This shall be advertised within seven days from the date of issue of the clearance letter, at least two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy at the same shall be forwarded to the concerned Regional office of the Ministry.	We have already published the according of Environmental Clearance in local Newspapers. Hindustan Times on dated 06.06.2018 and Rashtriya Sahara on 05.06.2018.

Signature & Seal

See. 1.5

Ced Environmental Testing And Research

CIN: U73100MP2002PIC015352

Email: actri2016@gmail.com, aelgwalior@gmail.com

GSTIN: 23AAECA9188L1Z8

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India 20751-4099916 2232177



TEST REPORT

Company Name: DalmiaBharat Sugar and Industries Ltd. Distillery Unit- Nigohi
Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP
Nature of Sample: Flue gas emission of Boiler
Location Point : BOILER STACK
Stack Height: 65.0 Mtr.
Type of fuel used : Bagasse/Spent Wash
Height of Sampling Location:25.0 Mtr.
Capacity : 24.0 Ton

Monitoring Date :26.06.2021 URL NO.:TC4075-10-0-000U2527P Sampling Done By: Sampling Staff Lab. ref. No: AETRL2021/CHEM/ST/2767 Diameter of Stack: 2.5Mtr. Pollution Control Devices : ESP Material of Construction :RCC

Date of Issue:05.07.2021

PHYSICAL OBSERVATIONS

Ambient temperature	٥C		1	34.0
Flue gas temperature	оС		1	122.0
Velocity of flue gas m/s			1	14.63
Sampling flow rate (LP	'M)	:	12.2	24
		TECT D	ECTIV.	г

TEST RESULT

S.No.	Parameter	Pollutant Concentration (on the bases of 12 % CO ₂)	Limits
1	Particulate Matter mg/Nm³	92.46	150
2	Sulpher Dioxide (SO2) mg/Nm3	14.75	NOT SPECIFIED
3	Oxides of Nitrogen (NO2) mg/Nm3	11.44	NOT SPECIFIED



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CIN: U73100MP2002PTC015352

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India 0751-4099916 2232177 Email: actr/2016@gmail.com, aelgwalior@gmail.com



TEST REPORT

Company Name: Dalmia Bharat Sugar and Industries Ltd. Date of Issue:05.07.2021 Distellary Unit-Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Noise Monitoring

Monitoring Date :26.06.2021 Sampling Done By: Sampling Staff

monitoring Duration: 24 Hrs

Lab. Ref. No: AETRL2021/CHEM/AN/2768 URL NO .: TC4075-10-0-000U2528P

GSTIN: 23AAECA918SL1Z8



TEST RESULT

S.No.	Location	Noise Leve	l in dB(A)
5.100.		Day	Night
1.	Near Admin Block	70.2	66.1
2.	Near CPU	70.3	65.2
3.	Fermentation	70.5	66.3
4.	T.G. Building	70.4	66.2

Noise Work area- Factory Act-1948

Area Code

Category of area

Limit in dB(A) Leq

A



85

Ambient Noise Standards

Type of Area	Limits in d	B(A) Leq*
Type of Area	Day Time	Night Time
Industrial Area	75	70
Commercial Area	65	55
Residential Area	55	45
Silence Zone	50	40

*dB (A) Leq denotes the time weighted average of the sound level in decibels on scale A which is relatable to human hearing.

Source: Pollution Control Acts Rule and Notifications issued there under, by Pollution Control Law Series: PCLS/02/2006(Fifth Edition) of Central Pollution Control Board, January 2006, pp 926.

Day and Night time shall mean from 6:00 a.m. to 10:00 p.m. and 10:00 p.m. to 6:00 a.m. respectively.



CIN: U73100MP2002PTC015352

GSTIN: 23AAECA91881178

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India ~ 0751-4099916 2232177 Email: <u>actri2016@gmail.com</u>, <u>aelgwalior@gmail.com</u>



TEST REPORT

 Company Name: Dalmia Bharat Sugar and Industries Ltd. Distillery Unit- Nigohi
 Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP
 Nature of Sample: Ambient Air Monitoring
 Lab. ref. No: AETRL2021/CHEM/AA/2764
 URL NO.:TC4075-10-0-000U2524P

Sample Location: Near Boiler

Sampling Duration: 24 Hrs

Date of Issue:05.07.2021

Monitoring Date :26.06.2021 Qty of sample: 30ml Sample bottle: Plastic packing

Sampling Done By: Sampling Staff Equipment used: Respirable Dust Sampler (APM 460- 410) PM 2.5



S. No.	Parameters	Protocol	Unit	Result	Standards
1.	Sulphur Dioxide (SO ₂)	IS 5182:Part2:2001	µg/m ³	18.21	80/Day
2.	Nitrogen Dioxide (NO ₂)	IS 5182:Part6:2006	µg/m ³	16.85	80/Day
3.	Particulate matter (less than 10 μm)	IS 5182:Part23:2006	µg/m ³	52.63	100/Day
4.	Particulate matter (less than 2.5 μm)	USEPA CFR40 (50), Appendix L	µg/m³	18.23	60/Day
5.	Ozone (O ₃)	IS 5182:Part9:1974	µg/m ³	12.46	100/8*Hours
6.	Lead (Pb)	IS 5182:Part22:2004	µg/m ³	ND	1.0/Day
7.	Carbon Mono Oxide (CO) *	IS 5182:Part10:1999	mg/m ³	0.20	02/8*Hours
8.	Ammonia (NH3)	APHA 401 (Indophenol)	µg/m³	8.1	400/Day
9.	Benzene (C ₆ H ₆) *	IS 5182:Part 11:2006	µg/m ³	<0.1	05/Annual
10.	Benzo (a) Pyrene (BaP) Particulate Phase only*	IS 5182:Part12:2004	µg/m ³	ND*	01/Annual
11.	Arsenic (As)	IS 5182:Part22:2004	µg/m ³	ND	06/Annual
12.	Nickel (Ni)	IS 5182:Part22:2004	µg/m ³	0.34	20/Annual

TEST RESULT

	Dalmia Bharat
(Distillery Division)	Sugar & Industries Ltd. Unit-Nigoh

Vill: Kuyian, Post : Areli, Shahjahanpur on Employee's Health suveillance (April 21 to Septumber -21)

	61	10	77	16	th	44	13	12	11	10	æ	60	7	0)	(J)	.4a	3	N	1	SR. NO.
	10004814	10004812	10004808	10004807	10004806	10004800	10004799	10004798	10004797	10004796	10003395	10003392	10003382	10003136	10003131	10003129	100	1 A	10002980	EMPCODE
	Ravi Kumar Vishwakarma	Narendra Pal	Om Prakash Yadav	Devvrat Singh	Roopendra Kumar Solanki	Jitendra Kumar Singh	Anuj Kumar	Pravendra Kumar	Bhupendra Kumar	Prem Pal	Ram Bhajan	Banwari Lal	Dheeraj Gupta	Sandeep Kumar Srivastava	Govind Singh	Karuna Shankar Awasthi	Sarvesh Kumar Kashvup	Harindra Dwivedi	Abdhesh Singh	EMPNAME
	Awadh Bihari	Nanhe Lal	Ram Tapeshwar Yadav	Om Prakash Singh	Omkar Singh	Fateh Bahadhur Singh	Ram Pratap	Sohanveer Singh	Sunder Lal Verma	Ramratan	Gangu	Shivram	Sushil Kumar Gupta	Manohar Lal Srivastava	Jai Veer Singh	Suresh Chand Awasthi	Ram Nath Kashyap	Satya Priya Dwivedi	Rajendra Singh	Father Name
	17-Sep-72	15-Mar-87	04-Mar-85	01-Apr-86	07-Mar-80	05-Feb-83	30-Dec-89	25-Mar-85	03-Jul-84	15-Mar-72	11-,Mar-75	10-Jul-69	12-Jui-78	07-Jun-82	01-Nov-87	17-Jul-74	04-Feb-77	26-Mar-68	15-Feb-84	DOB [
	12-Nov-18 DISTILLERY	22-Oct-18 DISTILLERY	15-Oct-18 DISTILLERY	11-Oct-18 DISTILLERY	11-Oct-18 DISTILLERY	07-Sep-18 DISTILLERY	07-Sep-18 DISTILLERY	05-Sep-18 DISTILLERY	05-Sep-18 DISTILLERY	20-Aug-18 DISTILLERY	01-Sep-18 DISTILLERY	01-Sep-18 DISTILLERY	01-Sep-18 DISTILLERY	13-Aug-07 DISTILLERY	28-Feb-07 DISTILLERY	28-Feb-07 DISTILLERY	27-Feb-07 DISTILLERY	31-Oct-06 DISTILLERY	28-Feb-07 DISTILLERY	DOB DOJ NAME DESIG_NA
	RY BOILER ATTENDENT		TURBINE OPERATOR	TURBINE OPERATOR	TURBINE OPERATOR	Y Fermentation Operator	Y Fermentation Operator	Y Fermentation Operator	Y Distillation Operator	Y SENIOR ELECTRICIAN	Y Molasses Pumpman	Y Molasses Pumpman	Y Electrician Helper	Y Auxililery Operator	Y Fermentation Helper	Y Helper	Y Auxililery Operator	Y Auxililery Operator	Y Helper	E DESIG_NAME
	ASSOCIATE PERMANENT	INSTRUMENT TECHNICIAN ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	WAGE BOARD SEASONAL	ASSOCIATE SEASONAL	EMP_TYPE
Da	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	Found Ok	round CK	Medical Report
Br. Krime 6650 Ares No. 6650 Ares Sugar Lindustry Dalmia Brasia Sugar University Simanpanan (N.F.) 242.407 Simanpanan (N.F.) 242.407	- Pi						1									Hygiene	Pressure, Personal	Spleen, Liver, Skin, Blood	Conduted Vision, Chest,	Remark Examination
And Industry And Industry All U.P.) 242 AUT	Ora instru	5																		

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Arun Kumar Jagveer Singh 02-Jul-80 26-Dec-19 DISTILLERY CPU Operator ASSOCIATE PERMANENT
Hav Pratan Singh Vashpal Singh 01-Apr-92 26-Dec-19 DISTILLERY Microbiologist ASSOCIATE PERMANENT
Rama Kant 15-Jul-85 26-Dec-19 DISTILLERY EVAPORATOR OPERATOR ASSOCIATE PERMANENT
Jawahar Lal Singh
10005583 Abhishek kumar Mr. Sohan Lai Verma 15-Dec-67 26-Dec-19 DISTILLERY
10005584 Durvesh Kumar Verma Ramadev Kushwaha 03-Jul-89 26-Dec-19 DISTILLERY WELDER
Ramashankar Kushwaha Ramakant Yadav 18-May-80
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AJay Kumar Sharring Charan Singh 01-Jul-87
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Lokesh Kumar Avanish Kumar 01-Jul-92 26-Dec-19 DISTILLERY FIREMAN ASSOCIATE PERMANENT Found OK
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Ram Ratan Sharma Om Prakash Sharma 01-Aug-68 26-Dec-19 DISTILLERY CPU Operator ASSOCIATE PERMANENT Found Ok

57	36	55	54	53	52	51	50	49	48	47	46	45	44	43	42
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3 Ankit Kumar	Ajay Kumar Gautam	Jai Bharat Singh	Shivam Pandey	Anuj Yadav	Mukesh Singh Chauhan	Brij Mohan Lal	Rajneesh Kumar	Ashu Chauhan	Narendra Singh Rawat	Deepak Kumar	Indrajeet Kumar	Manmohan Singh	Rahul Kumar	Dhananjay Kumar	Avneet Singh
Rajbeer Singh	Shri Shyam Lal	Ram Mohan Singh	Shiv Bahadur Pandey	Mahesh Chand Yadav	Natthu Singh	Madan Mohan Lal	Anil Kumar Singh	Devraj Singh	D. S. Rawat	Virendra Pal Singh	Pramod Kumar Singh	Shivchandra Singh	Sheeshpal Singh	Sh.Rajendra Prasad	Dharmendra Singh
19-09-1995	01-Jun-82	08-Sep-91	08-Oct-98	16-Nov-95	07-Jun-80	04-Feb-78	08-Mar-93	03-Apr-91	15-Apr-79	06-Jun-88	15-Feb-89	10-Jul-91	19-Jun-89	04-0ct-91	01-Jul-91
05-Jun-18 DISTILLERY	15-Jan-20 DISTILLERY	07-Dec-19 DISTILLERY	07-Dec-19 DISTILLERY	17-Oct-19 DISTILLERY	03-Aug-19 DISTILLERY	20-Jul-19 DISTILLERY	20-Sep-18 DISTILLERY	08-Sep-18 DISTILLERY	25-Dec-17 DISTILLERY	15-Sep-20 DISTILLERY	24-Aug-20 DISTILLERY	12-Mar-20 DISTILLERY	12-Mar-20 DISTILLERY	15-Jan-20 DISTILLERY	26-Dec-19 DISTILLERY
Shift Enga	Senior Engineer	EXECUTIVE TRAINEE	Lab Chemist	Environmental Chemist	Senior Executive	Assistant General Manage Executive	ENGINEER	ENGINEER	Manager	Electrician	INSTRUMENT TECHNICIA	Shift Incharge	Shift Incharge	Shift Incharge	Shift Chemist
Executive	Executive	Executive	Executive	Executive	Executive	eExecutive	Executive	Executive	Executive	ASSOCIATE PERMANENT	INSTRUMENT TECHNICIAN ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT	ASSOCIATE PERMANENT
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Advanced Environmental Testing And Research Lab P. Ltd.



CIN: U73100MP2002PTC015352

GSTIN: 23AAECA9188L1Z8

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India **0751-4099916 2232177

Email: <u>actrl2016@gmail.com</u>, aclgwalior@gmail.com



TEST REPORT

Company Name: DalmiaBharat Sugar and Industries Ltd. Distillery Unit- Nigohi
Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP
Nature of Sample: Flue gas emission of Boiler
Location Point : BOILER STACK
Stack Height: 65.0 Mtr.
Type of fuel used : Bagasse/Spent Wash
Height of Sampling Location:25.0 Mtr.
Capacity : 24.0 Ton

Date of Issue:05.07.2021

Monitoring Date :26.06.2021 URL NO.:TC4075-10-0-000U2527P Sampling Done By: Sampling Staff Lab. ref. No: AETRL2021/CHEM/ST/2767 Diameter of Stack: 2.5Mtr. Pollution Control Devices : ESP Material of Construction :RCC

PHYSICAL OBSERVATIONS

Ambient temperature	0C		:	34.0
Flue gas temperature	0C		:	122.0
Velocity of flue gas m/s			:	14.63
Sampling flow rate (LP	M)	:	12.24	
1 0		TEST R	ESULT	

S.No.	Parameter	Pollutant Concentration (on the bases of 12 % CO ₂)	Limits
1	Particulate Matter mg/Nm ³	92.46	150
2	Sulpher Dioxide (SO ₂) mg/Nm ³	14.75	NOT SPECIFIED
3	Oxides of Nitrogen (NO ₂) mg/Nm ³	11.44	NOT SPECIFIED

Avanced Environmental Testing And Research Lab P. Ltd.



CIN: U73100MP2002PTC015352

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II

TEST REPORT

Gwalior-474 011, M.P., India © 0751-4099916 2232177 Email: aetr/2016@gmail.com, aelgwalior@gmail.com

GSTIN: 23AAECA9188L1Z8

Company Name: Dalmia Bharat Sugar and Industries Ltd. Distillery Unit- Nigohi
Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP
Nature of Sample: Ambient Air Monitoring
Lab. ref. No: AETRL2021/CHEM/AA/2763
Sample Location: Near Admin Block
Sampling Duration: 24 Hrs
URL NO.:TC4075-10-0-000U2523P Date of Issue:05.07.2021

Monitoring Date :26.06.2021 Qty of sample: 30ml Sample bottle: Plastic packing Sampling Done By: Sampling Staff Equipment used: Respirable Dust Sampler (APM 460- 410) PM 2.5

S. No.	Parameters	Protocol	Unit	Result	Standards
1.	Sulphur Dioxide (SO ₂)	IS 5182:Part2:2001	$\mu g/m^3$	14.06	80/Day
2.	Nitrogen Dioxide (NO ₂)	IS 5182:Part6:2006	$\mu g/m^3$	13.72	80/Day
3.	Particulate matter (less than 10 µm)	IS 5182:Part23:2006	$\mu g/m^3$	64.36	100/Day
4.	Particulate matter (less than 2.5 μm)	USEPA CFR40 (50), Appendix L	µg/m³	22.08	60/Day
5.	Ozone (0 ₃)	IS 5182:Part9:1974	$\mu g/m^3$	7.22	100/8*Hours
6.	Lead (Pb)	IS 5182:Part22:2004	µg/m ³	ND	1.0/Day
7.	Carbon Mono Oxide (CO) *	IS 5182:Part10:1999	mg/m ³	0.22	02/8*Hours
8.	Ammonia (NH3)	APHA 401 (Indophenol)	μg/m ³	7.2	400/Day
9.	Benzene (C ₆ H ₆) *	IS 5182:Part 11:2006	µg/m ³	< 0.1	05/Annual
10.	Benzo (a) Pyrene (BaP) Particulate Phase only*	IS 5182:Part12:2004	µg/m ³	ND*	01/Annual
11.	Arsenic (As)	IS 5182:Part22:2004	µg/m ³	ND	06/Annual
12.	Nickel (Ni)	IS 5182:Part22:2004	µg/m ³	0.31	20/Annual

TEST RESULT



Environmental Testing And Research Lab P. Ltd.



CIN: U73100MP2002PTC015352

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health &Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India 0751-4099916 2232177 Email: aetr/2016@gmail.com, aelgwalior@gmail.com



TEST REPORT

Company Name: Dalmia Bharat Sugar and Industries Ltd. Distillery Unit- Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Ambient Air Monitoring Lab. ref. No: AETRL2021/CHEM/AA/2764 URL NO.: TC4075-10-0-000U2524P

Sample Location: Near Boiler Sampling Duration: 24 Hrs

Date of Issue:05.07.2021

Monitoring Date: 26.06.2021 Qty of sample: 30ml Sample bottle: Plastic packing

Sampling Done By: Sampling Staff Equipment used: Respirable Dust Sampler (APM 460- 410) PM 2.5

GSTIN: 23AAECA918SL1ZS

BIOS

S. No.	Parameters	Protocol	Unit	Result	Standards
1.	Sulphur Dioxide (SO ₂)	IS 5182:Part2:2001	μg/m ³	18.21	80/Day
2.	Nitrogen Dioxide (NO ₂)	IS 5182:Part6:2006	$\mu g/m^3$	16.85	
3.	Particulate matter (less than 10 µm)	IS 5182:Part23:2006	$\mu g/m^3$		80/Day
4.	Particulate matter (less than 2.5 µm)	USEPA CFR40 (50), Appendix L	μg/m ³	52.63 18.23	100/Day 60/Day
5.	Ozone (0 ₃)	IS 5182:Part9:1974	µg/m ³	12.46	100/8*Hour
6.	Lead (Pb)	IS 5182:Part22:2004	$\mu g/m^3$	ND	
7.	Carbon Mono Oxide (CO) -	IS 5182:Part10:1999	mg/m ³	0.20	1.0/Day
8.	Ammonia (NH3)	APHA 401 (Indophenol)	μg/m ³	8.1	02/8*Hours 400/Day
9.	Benzene (C ₆ H ₆) *	IS 5182:Part 11:2006	μg/m ³	< 0.1	05/4
10.	Benzo (a) Pyrene (BaP) Particulate Phase only*	IS 5182:Part12:2004			05/Annual
11.	Arsenic (As)		µg/m ³	ND*	01/Annual
12.	Nickel (Ni)	IS 5182:Part22:2004	μg/m ³	ND	06/Annual
	mener (m)	IS 5182:Part22:2004	$\mu g/m^3$	0.34	20/Annual

TEST RESULT



vanced Environmental Testing And Research Lab P. Ltd.

CIN: U73100MP2002PTC015352

GSTIN: 23AAECA9188L178

BIOS

Approved: by Ministry of Environment, Forest and Climate Change (MoEF&CC) Approved: byOccupational Health & Safety Management (ISO45001:2018) Registered Office: 63/1, Kailash Vihar, Near Income Tax Office, City Center-II Gwalior-474 011, M.P., India

0751-4099916 2232177 Email: aetr/2016@gmail.com, aelgwallor@gmail.com

TEST REPORT

Company Name: Dalmia Bharat Sugar and Industries Ltd. Distellary Unit- Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Noise Monitoring

Date of Issue:05.07.2021

Monitoring Date :26.06.2021 Sampling Done By: Sampling Staff

monitoring Duration : 24 Hrs

Lab. Ref. No: AETRL2021/CHEM/AN/2768 URL NO .: TC4075-10-0-000U2528P

TEST RESULT

S.No.	Location	Noise Level in dB(A)				
		Day	Night			
1.	Near Admin Block	70.2	66.1			
2.	Near CPU	70.3	65.2			
3.	Fermentation	70.5	66.3			
4.	T.G. Building	70.4	66.2			

Noise Work area- Factory Act-1948

Area Code

A

Category of area Industrial Area

Limit in dB(A) Leq 85

Ambient Noise Standards

Type of Area	Limits in d	B(A) Leg*		
	Day Time	Night Time		
Industrial Area	75	Night Thie		
Commercial Area	10	70		
	65	55		
Residential Area	55			
Silence Zone	50	45		
IB (A) Leo denotos the time of the	30	40		

the time weighted average of the sound level in decibels on scale A which is relatable to human hearing.

Source: Pollution Control Acts Rule and Notifications issued there under, by Pollution Control Law Series: PCLS/02/2006(Fifth Edition) of Central Pollution Control Board, January 2006, pp 926.

Day and Night time shall mean from 6:00 a.m. to 10:00 p.m. and 10:00 p.m. to 6:00 a.m. respectively.



DBSIL/DISTILLERY/EHS/2021/-199/06

13thSep.2021

Chief Environmental Officer U.P.Pollution Control Board, T.C.-12 V, Vibhuti Khand, Gomti Nagar LUCKNOW - 226 010

Sub: Environmental Statement 2020-21 (Distillery-Unit) Dear Sir,

DC

As per Environment (Protection) Rule No.14 (Amended) of the Environment (Protection) Act 1986, the Environmental statement for the financial year 2020-21 is submitted herewith to fulfill the requirement of the rule.

This is for your kind information please.

Thanking you,

Yours faithfully

For DALMIA BHARAT SUGAR & INDUSTRIES LTD.

Distillery Unit - Nigohi

(Authorized Signatory)

00 00 प्रत्पण नियंत्रण बोर्ड 12-10 22-9.21

Cc: The Regional Officer, UPPCB, Rajendra nagar, Bareilly.

Encl: As above

Dalmia Bharat Sugar & Industries Ltd. Distillery Unit - NIGOHI, SHAHJAHANPUR (U.P.)

> FORM – V (See Rule-14)

ENVIRONMENTAL STATEMENT

for

THE FINANCIAL YEAR ending 31ST MARCH, 2021

13.09.2021

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TO WHOM IT MAY CONCERN

This is to certify that the environmental statement for the financial year 2020-21 is as per requirement under environment (Protection) Rule-14 of Environment (Protection) Act, 1986. The data of the factory given as per the State Excise records.

(Authorized Signatory)

CONTENTS

SI. No.	Particulars		Pages
1	CERTIFICATE		
2	NOTIFICATION		1-3
3	PART 'A'		4
4	PART 'B'	A l	5
5	PART 'C'		6
6	PART 'D'		7
7	PART 'E'		8
8	PART 'F'		9
9	PART 'G'		10
10	PART 'H'	Spent of the second second	. 11
11	PART '!'		12

5)

Government of India Ministry of Environment and Forest

NOTIFICATION

No. G.S.R 95(E) dated February 12, 1992 published in the Gazette of India, Extra-ordinary Part-II Section 3(i) dated 12th February 1992, page 2 (No.Q-14011 (i) 90-CPA).

In exercise of the powers conferred by Section - 6 and 25 of the Environment (Protection) Act, 1986 (29 of 1986) the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules, 1986, namely:

- 1 (i) These rules may be called the Environment (Protection) Amendment Rules 1992.
 - (ii) They shall come into force on the date of their publication in the official Gazette.
 - In Rule 3 of the Environment (Protection) Rules, 1986 after sub-rule(5), the following sub-rule shall be added, namely:
 - (6) Notwithstanding anything contained in sub-rule (3), an industry, operation process which has commenced production on or before 16th May, 1981 and has shown adequate proof of at least commencement of physical work for establishment of facilities to meet the specified standards within a time bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by the 30th day of September 1993.
 - (7) Notwithstanding anything contained in sub rule (3) or sub-rule (6), an industry, operation or process which has commenced production after the 16th day of May, 1991 but before 31st Day of December, 1991 and has shown adequate proof of facilities to meet the specified standard within a time bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by 31st day of December 1992.

-1-

Government of India Ministry of Environment and Forest

NOTIFICATION

No. G.S.R 329(E), dated March 13, 1992, published in the Gazette of India, Extra-ordinary part II, Section 3(i), dated 13th March, 1992, Sl. No. 120, page 3 & 4 (F.No. Q-41015/1/90-CPA).

In exercise of the powers conferred by sections 6 & 25 of the Environment (Protection) Act, 1986 (29 of 1986), the Central Government hereby makes the following rules orther to amend the Environment (Protection) Rules, 1986, namely:

- 1 (i) These rules may be called the Environment (Protection) (Second Amendmet) Rules, 1992.
 - (ii) They shall come into force on the date of their publication in the official Gazette.
- 2. In the Environment (Protection) Rules, 1986, after 13 the following rule shall be inserted namely:
 - 14. Submission of Environment Audit Report:

Every person carrying on an industry, operation or process requiring consent under Section 25 of the Water (Prevention consent Under Section 25 of the Water (Prevention and Control of Pollution) Act, 1974 (6 of 1974) or under section 21 of the Air (Prevention and Control of Pollution) Act, 1981 (14 of 1981) or both or authorization under the Hazardous waste (Management and Handling) Rules, 1989 issued under the Environmental Audit Report for the financial year ending the 31st March in form-V to concerned State Pollution Control Board on or before the 15th of May every year beginning 1993.

Government of India Ministry of Environment and Forest

NOTIFICATION

(No. C.S.R. 329(E)

In exercise of the powers conferred by Sections 6 and 25 of the Environment (Protection) Arc, 1986 (29 of 1986), the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules, 1986, namely:

(i) These rules maybe called the Environment (Protection) (Amendment) Rules, 1993.(ii) They shall come into force on the date of their publication in the official Gazette.

2. In the Environment (Protection) Rules, 1986.

- a) In Rules 14
 - (i) For the word Audit Report whenever they occur, the word statement shall be substituted.
 - (ii) For the figure letters and word "15th Day of May" the word "THIRTIETH" day of "SEPTEMBER" shall be substituted.

-3-

Part – A

1 Name and address of owner/occupier of Industry Operation of Process.

: Shri Kuldeep Kumar Dy. Executive Director Dalmia Bharat Sugar & Industries Ltd. Distillery Unit - Nigoni, District - SHAHJAHANPUR (U.P)

2 Industry Category

: Secondary

: 110 KL/day

- 3 Production capacity
- 4 Year of Establishment

5

: 2018

.

Date of last environmental statement submitted.

27.9.2020

Part - B

Water and Raw Material Consumption

Total Wate	er Consumption	: 316.69	KL/day
	For Process	: 141.83	KL/day
•	For Cooling	: 173.35	KL/day
	For Domestic	: 1.50	KL/day

Process Water Consumption per unit product output

1.6

0

Name of Foduct	During the previous financial year (2019-20)	During the previous financial year (2020-21)
Industrial Acohol	5.58 KL / KL of Product	4.93 KL / KL of Product

Raw Material Consumption

Name of	Name of	During the previous	During the previous financial year (2020-21))
Material	Product	financial year (2019-20)	
Molasses	lidustrial Acohol	4.64 T / KL of Product	3.39 T / KL of Product

Part-C

Pollutants Discharged to Environment per unit of output

Pollutants	Quantity Pollutants in Discharge (Mass/Day)	Concentration Pollutants in discharge (mass/volume)	PerCent Variation from Presc. Standard with reason.
A) Water		Zero Discharge	
- BOD			
- COD		19 10/400	
- TSS			

Effluent water which is generated through the process has been passed through Multi Effect Evaporator and CPU.

B) Air

Stack Emission - Industry has installed incineration boiler. Boiler attached with E.S.P. to meet out the emission norms of U.P. Pollution Control Board.

-6-

Part-D

Hazardous Waste

(As specified under Hazardous wastes {Management} and Handling Rules, 1989)

Sl. No.	Hazardous Wastes	During the previous financial year (2018-19)	During the current financial year (2019-20)
State States	From Process	Nil	Nil
- Utility	From Pollution Control Facilities	Slop - 55569MT Fly Ash - 10687MT	Slop - 48551.0MT Fly Ash - 4597.67MT

60

-7-

Note: Sludge or ash if used as land filler / manure / conditioners do not fall under the categories of Hazardous Waste vide notification No. 405 dated July 28th 1989, published in the Gazette of India, Part II, Section3, Sub Section (II).

Part-E

Solid Wastes

SI. No.	Solid Wastes	During the current financial year (2020-21)
А	Process	Nil
В	From Pollution Control Facility	
D	- Fly Ash	10687MT
	- Slope	48551MT
	 Quantity Recycled or re- utilized within the Unit 	All
	2) Sold Sludge	All (utilizedas manure / soil conditioner)
С	3) Disposed Fly Ash	Disposed and given to farmers as manure
	4) Sludge	Sludge is discosed / given to farmers / cane growers .

Effluent water which is generated through the process has been passed through CPU & RO, Multi Effect Evaporator. It assures the zero dischrge.

-8-

Part-F

Please specify the characterization (in terms of composition and quantum) of Hazardous as well as solid wastes and indicate disposal practices adopted for both categories of wastes.

1. Fly Ash:

Incineration Boiler is installed. Fly ash is used for manufacturing of

2. Slope:

It is generated from process. It assures the zero-discharge by manufacturing of organic manure. The sluce is neither toxic nor hazardous but has good manorial value.

-9-

Part-G

Impact of the Pollution Abatement Measures taken on Conservation of Natural Resources and on the cost of Production.

Industry is operated under ZLD scheme in which, Distillation Plant is followed by Multi effect evaporator (FF body 3+1 and FC body 3+1 and one surface condrnsor) than Incineration Boiler for meeting its steam requirement and CPU plant (RO based) in Distillery Unit. Incineration Boiler is equipped with appropriate slop intake capacity and E.S.P. to meet out the emission norms of U.P. Pollution Control Board. to utilize entire quantity of spent wash. Hence it falls under zero discharge unit.

The investment made and measures taken for abatement of pollution in surrounding area. The cost of production is around 32 to 35 Rupees per KL of product. But it is not accountable in view of to support conservation of natural resources and to help maintaining surrounding area neat and clean.

-10-

Part-H

Additional Measures / Investment Proposals for Environmental protection including abatement of pollution and its prevention.

Industry has already made required investment on installation of complete effluent treatment plant by installing Multi Effect Evaporator, Incineration Boiler for meeting its steam requirement and CPU plant (RO based) in Distillery Unit.

We have also arranged sufficient fund for the development of green belt and is being followed as per our action plan.

The Industry has installed capacity of production of 110 KL/day and we are investing considerable amount annually for operation and maintenance of existing systems to prevent & control pollution.

Apart from the above ,unit has constituted an environmental cell and which has been strengthening the activities and looking for all the matters related to environment.

-11-

Part-I

Any other Particular for improving the quality of the Environment

Industry has an open view to accept any investment proposal in near future to adopt affordable and viable technique in the existing system to prevent and control pollution.

All the efforts have been made to minimize pollution through improvement in process and other industrial activities by recycling and re-use technique. The unit has maintained its status as zero discharge unit.

Industry has made all the specification concerned with Air, Water, Noise under Air Pollution Control & Prevention Act, 1981 and Water Pollution Control & Prevention Act, 1978.

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-12-

Preventive measures has been taken to keep the area pollution free either in form of noise / water / air well below as prescribed by U.P. Pollution Control Board and Central Pollution Control Board.

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