

newthink! cement! sugar! refractories! power!

DBSIL-N /Distillery/ EC COMP. /20/ 346

27.10.2020

The Regional Director ( Central Zone) Ministry of Environment , Forest & Climate Change Regional Office, Kendriya Bhawan S<sup>th</sup> Floor,Sector "H" Aliganj Lucknow-206020 (U.P.)

### SUB: <u>Compliance Report (April,2020 to September 2020) of Environmental Clearance of 60 KLD</u> <u>Molasses based Distillery & 2.5 MW Co- gen.</u>

Dear Sir,

As per stipulated condition of Environmental Clearance granted to us for 60 KLD Molasses based Distillery and 2.5 MW co-gen. dated 30.05.2018; We are submitting six-monthly compliance report of Environmental Clearance along with pertinent enclosures.

Thanking you.

Yours faithfully For Dalmia Bharat Sugar & industries ltd . Distillery - Unit; Nigohi

(Authorized Signatory) Encl:

Annex.- 1. (I) Stack Emission Report , (II) Noise Level Report , (III) Ambient Air Report .

Annex. - 2. Health Surveillance Report .

Annex. - 3. Environment Statement of FY Ending March 2020

- Annex.-4. CSR expense details in FY2018-19 & FY 2019-20
- CC: 1.Regional Director, Central Pollution Control Board (Zonal Office ), Lucknow
  - 2. Chief Environment Officer (C-7), U.P. Pollution Control Board, Lucknow.
  - 3. The Regional Officer, U.P. Pollution Control Board , Bareilly .

Dalmia Bharat Sugar and Industries Limited, Distillery Unit Nigohi Vilage - Kuiyan, Post - Areli, Teshil-Tilhar, District - Shahjahanpur-242 407, Uttar Pradesh, India t 05841-275538 f 05841-275540, w www.dalmiasugar.com, CIN : L26942TN1951PLC000640 Registered Office : Dalmiapuram, Dist. Tiruchirapalli, Tamil Nadu-621 651, India A Dalmia Bharat Group company, www.dalmiabharat.com

Half Yearly Compliance Report

Name of Project: 60 KLPD Distillery Unit by M/s Dalmia Bharat Sugar & Industries Ltd, Distillery - Unit

Nigohi, at Village Kuiyan, Post-Areli, Tehsil-Tilhar, District Shahjahanpur in Uttar Pradesh.

Project Proponent: Dalmia Bharat Sugar & Industries Ltd, Distillery - Unit, Nigohi

Period of Compliance: April 2020, to September 2020

10

Ref.: EC Letter no. J-11011/315/2017-IA II (I) dated 30th May, 2018

S.No.	Conditions	Compliance Status
Specifi	c Conditions given in EC lett	er dated 30 <sup>th</sup> May, 2018
(a)	Consent to Establish/ Operate for the project shall be obtained from the state Pollution Control Board as required under the Air(Prevention and Control of Pollution)	Consent to Establish vide ref no. 16565/UPPCB/Bareilly (UPPCBRO/CTE/SHAHJAHANPUR/2018 dated 29.05.2018 Consent to Operate vide ref. No. 71749/UPPCB/Bareilly(UPPCBRO)/CTO/air/SHAHJAHANPU
80 ° 1	Act,1981 and the Water (Prevention and Control of Pollution) Act,1974.	R/2019 & 71760/UPPCB/Bareilly(UPPCBRO)/CTO/water/SHAHJAHA NPUR/2019 dated 27.02.2020. have been obtained from UPPCB.
(b)	As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises.	The plant is completely based on <b>Zero Liquid Discharge.</b> No discharge is ensured. Water Balance Chart sent with previous compliance report.
(c)	Necessary authorization required under the Hazardous and Other Wastes(Management and Trans-Boundary Movement)Rules,2016, Solid Waste Management Rules,2018 shall be obtained and the provisions contained in the Rules shall be strictly adhered to.	Authorization obtained ; no. 5247 dated 02.02.19, valid till 02.02.2023 Provisions of the Authorization will strictly be followed. Authorization Copy Provided with Previous compliance report. No hazardous sold from this plant.
(d)	To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be	Electrostatic precipitator has already been installed as Air Pollution Control Device to meet out the prescribed norms and/or the NAAQS. Height of stack is 65 meter to control the gaseous emission. Stack emission reports attached as Annex-1

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

October 2019 to March 2020

Half Yearly Compliance Report

	dispersed through stack of adequate height as per CPCB/SPCB guidelines.	
(e)	Total fresh water requirement shall not exceed 360 cum/day proposed to be met from ground water. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.	We are using fresh water as per Environment Clearance and we have obtained NOC from Central Ground Water Authority Delhi. Complied with. NOC No. CGWA/NOC/IND/ORIG/2018/3861 dated 27.07.2018 & renewal of same is under progress.
(f)	Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD(Agitated thin film drier). Low TDS effluent stream shall be treated in ETP followed by RO to meet the prescribed standards.	Industrial effluent is being segregated in to high COD/TDS. High COD /TDS effluent is being concentrated through MEE & feed to Incineration Boiler as fuel and low COD/ TDS effluent evaporated from MEE is being treated through RO, to meet out the prescribed standard and use in the fermentation and cooling tower as make up water.
(g)	Process effluent/any waste water shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.	No waste water and storm water mix with each other and the same is being used in incineration boiler as fuel and cooling tower. No waste water is being discharged out side from premises.
(h)	Hazardous chemicals, if any, shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.	Hazardous chemical is being stored in drums and flame Arr esters are provided on tank farm and the solvent through pumps.

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

October 2019 to March 2020

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3

Half Yearly Compliance Report

	and spent carbon, if any,	
	shall be sent to cement industries. ETP sludge,	
	process inorganic &	the process organic residue.
	evaporation salt shall be	
	disposed off to the TSDF.	
(j)	The company shall strictly comply with the rules and guidelines under Manufacture, Storage and import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act(MVA), 1989.	of hazardous chemicals and transportation of hazardous chemical.
(k)	The company shall undertake waste minimization measures as below- (i) Metering and control of quantities of active ingredients to minimize waste (ii) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.	<ul> <li>Complied with.</li> <li><u>Applicable steps have been taken to minimize waste</u> <u>generation. As below :-</u></li> <li>I. We have done metering of all required points ant control major to minimize waste.</li> <li>II. Slop obtained from MEE plant is being re used as Fuel in incineration boiler.</li> <li>III. Control measures done to minimize spillage.</li> <li>IV. We have installed close feed system in all tanks.</li> <li>V. We have installed such venting equipment.</li> <li>VI. We are using Hydro jet pumps for cleaning to Reduce waste water generation.</li> </ul>
	<ul> <li>(iii) Use of automated filling to minimize spillage.</li> <li>(iv) Use of close feed system into batch reactors.</li> <li>(v) Venting equipment through vapour recovery system.</li> <li>(vi) Use of high pressure hoses for equipment cleaning to reduce waste water generation.</li> </ul>	

Half Yearly Compliance Report

(I)	The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction,	The green belt development work is under progress as per CPCB guidelines at more than 33% area of total project area. We have planted more than 1500 saplings in the first year itself as per action plan mentioned below-				
	and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation	S.no	Planning Schedule	No. of Saplings	Are a (Ha. )	Width of green belt
	with the State Forest	1.	lst year	1500	1.0	5 m
	Department.	2.	2 <sup>nd</sup> year	1500	1.0	5 m
		3.	3 <sup>rd</sup> year	1500	1.0	5 m
		4.	4 <sup>th</sup> year	1500	1.0	5 m
		5.	5 <sup>th</sup> year	750	0.5	5 m
			Total	6750	4.5	
(m)	All the commitments made regarding issues raised during the public hearing/consultation meeting shall be satisfactorily implemented.		raised durin g are being			ng/consultation
(n)	At 2% of the total project cost shall be allocated for Corporate Environment Responsibility(CER) and item-wise details along with time bound action plan shall be prepared and submitted to the ministry's Regional	Dalmia Bharat Foundation and already planned to spend more than Rs. 30 Lakhs on various activities like water conservation, electricity conservation, soi conservation, drip irrigation, skill development, Sanitation and drinking water etc. Expenses details are enclosed herewith.				
	Office.					
(0)	For the DG Sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosures shall be provided to DG set for controlling noise pollution.					unit because we ower turbine .
(p)	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be					een installed and as per norms.

Half Yearly Compliance Report

	as per the norms.	
(q)	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational health surveillance conducted for 60 employees of unit during April,20 to September,2020 indicates that none of the individual is suffering from any infectious disease. Report attached as annex2
(r)	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	We have sufficient space for vehicles of raw materials and finished products inside the premises.
(s)	Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	To prevent dust pollution and other fugitive emissions; 99% raw materials will be used through covered conveying system or pipelines. Small quantity are kept in locked and covered drums.
(t)	Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	Continuous online (24x7) monitoring system for stack emission has been installed for measurement of flue gas discharge and the pollutants concentration, and the data are being transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit had installed web camera with night vision capability and flow meters in the pipeline carrying effluent within the premises.
(u)	CO <sub>2</sub> generated from the process shall be bottled and sold to authorized vendors.	We are planning and exploring possibilities for the same.
10.1	Other generic Conditions	
(i)	The project authorities must strictly adhere to the stipulations made by the state Pollution Control Board(SPCB), State Government and/or any other statutory authority.	We strictly adhere to the stipulations made by U.P. Pollution control board and state Government.

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

October 2019 to March 2020

Half Yearly Compliance Report

(11)	No further expansion or	T
(ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry	Desired approval will be taken prior to further expansion or modification.
	for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add	
	additional environmental protection measures required, if any.	
(iii)	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board(SPCB) and it shall be ensured that at least one stations each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are	Ambient air monitoring stations have already been set up to monitor air quality . We have conducted Advanced Environment Testing & Research Lab P. Ltd. New Delhi through Eco Tech Corporation Shahjahanpur for monitoring of Air Ambient quality, Effluent analysis.
(iv)	anticipated. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16 <sup>th</sup> November,2009 shall be complied with.	For National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826 (E) dated 16 <sup>th</sup> November, 2009 are being complied with Monitoring report attache as . Annexe -1
(v)	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the	For Noise control, we have installed silence and acoustic enclosures on all sources of noise generation Maintained within limit.Reports attached as- Annexe -1

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

October 2019 to March 2020

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.

Half Yearly Compliance Report

	standards prescribed under	
	Environment (Protection) Act, 1986 Rules,1989 viz. 75dBA(day time) and 70 dBA (night time).	
(vi)	The company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial operations within the plant.	Rain water from the roof tops of the buildings is being stored in storage tank and used the same water for the process activities of the project to conserve fresh water. We have also adopted ponds for natural recharge.
(vii)	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complied with. Periodic training to all employees on safety & health aspects is prepared & implementing under the supervision of Safety Committee. Periodical medical examination of employees is being carried out half-yearly.( Detail attached)
(viii)	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing shall be implemented.	All the environmental protection measures and safe guards of E.I.A. /E.M.P. report are being followed accordingly.
(ix)	The company shall undertake all measures for improving socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villagers, administration and other stake holders. Also eco- developmental measures	We are running CSR activities in different near by villages, the activities include, sanitation,Education, Drinking water facilities etc. Annexe -2 (I) Solar Grid Lighting (II) Dairy Development Project (III) Animal Shelter (IV) Specialized health Camp. (V) Ponds digging in Villages. (VI) Sapling Plantation. (VII) DIKSHA Skill Development Centre.

M/s. Daimia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

Half Yearly Compliance Report

	overall improvement of the environment.	
(x)	A separate Environmental Management Cell equipped with full- fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	working accordingly and Laboratory have been setup to control Environmental parameters.
(xi)	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions	A) Provision of funds as capital cost Rs 31.00 Lakh B) Invested as capital cost Rs 6. 0 Lac.
	stipulated by the Ministry of Environment , Forest and	C) Recurring expenditure done to implement the conditions of MoEF & State Govt.
	climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein.	Rs. 25.0 Lac
	The funds so earmarked for environment	
	management/pollution control measures shall not be diverted for any other	
(xii)	Purpose. A copy of the clearance letter shall be sent by the	A copy of the clearance letter has been sent to block level panchayat Samiti.
	project proponent to concerned Panchayat, Zila Parishad/Municipal	
	Corporation, Urban local body and the local NGO, if any, from whom	
	suggestions/representations, if any, were received while processing the proposal.	
xiii)	The project proponent shall also submit six monthly	Compliance Report along with monitored data are being submitted accordingly.
	reports on the status of compliance of the stipulated	<ul> <li>Later and a second second second second sec</li></ul>
	Environmental Clearance conditions including results	
	of monitored data (both in hard copies as well as by	
	e-mail) to the respective	

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

October 2019 to March 2020

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Half Yearly Compliance Report

	Regional Office of MoEF	
	&CC, the respective Zonal	
	office of CPCB & SPCB.A	
	copy of Environmental	2. (2.)
	Clearance and six monthly	
	compliance status report	
	shall be posted on the	2 I I I I I I I I I I I I I I I I I I I
	website of the company.	
(xiv)		Environmental Statement for the financial year ending
1 .	statement for each financial	31 <sup>st</sup> March,2020 is submitted on 27 <sup>th</sup> of September
	year ending 31st March in	and copy of same is attached Annexure-3
	Form-V as is mandated shall	and copy of same is accached Annexare-5
	be submitted to the	
	concerned State Pollution	
	Control Board as prescribed	
	under the Environment	
	(Protection) Rules, 1986, as	
	amended subsequently, shall	
1	also be put on the website of	
	the company along with the	
	status of compliance of	
	Environmental Clearance	,
	conditions and shall also be	
	sent to the respective	
	Regional offices of MoEF &	
	CC by e-mail.	8
(xv)	The project proponent shall	We have already published the accordance of
	inform the public that the	Environmental Clearance in local newspapers.
100	project has been accorded	Hindustan Times on dated 06.06.2018 and Rashtriya
	environmental clearance by	
	the Ministry and copies of	Sahara on dated 05.06.2018
	the clearance letter are	
	available with the	
	SPCB/Committee and may	
	also be seen at Website of	
	the Ministry at	
	http://moef.nic.in. This shall	
	be advertised within seven	
	- Piller - and all an an an all the set of t	
	days from the date of issue	
10.1	of the clearance letter, at	
	least in two local	
	newspapers that are widely	
	circulated in the region of	
16.51	which one shall be in the	
	vernacular language of the	
100	locality concerned and a	
N. S.	copy of the same shall be	Charles and the second s
	the second se	

M/s. Dalmia Bharat Sugar and Industries Limited Distillery Unit , Nigohi

Half Yearly Compliance Report

forwarded to the concerned Regional office of the Ministry.	gional office of the
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# Advanced Environmental Testing And Research.



CIN: U73100MP2002PTC015352

GSTIN: 23AAECA9188L1Z8

Approved : by Ministry of Environment, Forest and Climate Change (MOEF&CC) Registered office: 63/1 Kallash Vihar, Near Income Tax Office, City Center -II Gwallor-474 011 M.P., India Ph.: 0751 - 223 2177, 409 9916



The x way.

Email. aelgwallor@gmail.com, aetrl2016@gmail.com, www.aetrl.com

TEST REPORT

Date of Issue:09.10.2020

Company Name: DalmiaBharat Sugar and Industries Ltd.DistellaryUnit- Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Flue gas emission of Boiler Location Point : BOILER STACK Stack Height: 65.0 Mtr. Type of fuel used : Bagasse/Spent Wash Height of Sampling Location:25.0 Mtr. Capacity: 24.0 Ton URL No.: TC4705-20-0-000U1688P

Monitoring Date :30.09.2020

Sampling Done By: Sampling Staff Lab. ref. No: AETRL2020/CHEM/WW/1918 Diameter of Stack:2.5Mtr. **Pollution Control Devices : ESP** Material of Construction :RCC

### PHYSICAL OBSERVATIONS

Sampling flow rate (LPM)	TEST RES	ULT	
Ambient temperature <sup>o</sup> C Flue gas temperature <sup>o</sup> C Velocity of flue gas m/s	:	120.0 : 19.28	14.16
		33.0	

	Parameter	Pollutant Concentration (on the bases of 12 % CO <sub>2</sub> )	Limits
S.No.	Parameter	94.02	150
1	Particulate Matter mg/Nm <sup>3</sup>	54.02	NOT SPECIFIED
	Sulpher Dioxide (SO <sub>2</sub> ) mg/Nm <sup>3</sup>	14.05	
2		11.16	NOT SPECIFIED
3	Oxides of Nitrogen (NO <sub>2</sub> ) mg/Nm <sup>3*</sup>		

orized signature)

## Advanced Environmental Testing And Research Lab F.



CIN: U73100MP2002PTC015352

GSTIN: 23AAECA9188L1Z8

Approved : by Ministry of Environment, Forest and Climate Change (MOEF&CC) Registered office: 63/1 Kallash Vihar, Near Income Tax Office, City Center -II Gwallor-474 011 M.P., India Ph.: 0751 - 223 2177, 409 9916



Email. aelgwallor@gmall.com, aetri2016@gmail.com, www.aetri.com

### TEST REPORT

Company Name: Dalmia Bharat Sugar and Industries Ltd.DistellaryUnit- Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Noise Monitoring

monitoring Duration: 24 Hrs

URL No.: TC4705-20-0-000U1689P

Date of Issue:09.10.2020

Monitoring Date :30.09.2020 Sampling Done By: Sampling Staff

Lab. Ref. No: AETRL2020/CHEM/WW/1919

	TEST RESULT Noise Level	Noise Level in dB(A)	
No.	Day	Night	
1. Near Main Plant	70.2	66.4	

### Noise Work area- Factory Act-1948

Area Code	Category of area	Limit in dB(A)
Leq		25120
Α	Industrial Area	85
	a second s	

Ambient Noise Standards

Limits in d	B(A) Leq*
the second s	Night Time
	70
	55
and the second	45
	40
	Limits in d Day Time 75 65 55 50

\*dB (A) Leq denotes the time weighted average of the sound level in decibels on scale A which is relatable to human hearing.

Source: Pollution Control Acts Rule and Notifications issued there under, by Pollution Control Law Series: PCLS/02/2006(Fifth Edition) of Central Pollution Control Board, January 2006, pp 926.

Day and Night time shall mean from 6:00 a.m. to 10:00 p.m. and 10:00 p.m. to 6:00 a.m. respectively.



Subject to terms & Condition Overleaf

## Advanced Environmental Testing And Research Lab P. Ltd.



CIN : U73100MP2002PTC015352 Approved : by Ministry of Environment, Forest and Climate Change (MOEF&CC) Registered office: 63/1 Kallash Vihar, Near Income Tax Office, City Center -II Gwalior-474 011 M.P., India Ph.: 0751 - 223 2177, 409 9916 Email. aelgwalior@gmail.com, aetrl2016@gmail.com, www.aetrl.com



### TEST REPORT

Company Name: Dalmia Bharat Sugar and Industries Ltd.

Distillery Unit- Nigohi Address: Vill- Kuiyan Po.- Areli ,Shahjahanpur, UP Nature of Sample: Ambient Air Monitoring Lab. ref. No: AETRL2020/CHEM/WW/1914 Sample Location: Near Admin Block Sampling Duration: 24 Hrs URL No.: TC4705-20-0-000U1684P Date of Issue:09.10.2020

Monitoring Date :30.09.2020 Qty of sample: 30ml Sample bottle: Plastic packing Sampling Done By: Sampling Staff Equipment used: Respirable Dust Sampler (APM 460- 410) PM 2.5

### TEST RESULT

S. No.	Parameters	Protocol	Unit	Result	Standards
	Sulphur Dioxide (SO <sub>2</sub> )	IS 5182:Part2:2001	µg/m <sup>3</sup>	12.24	80/Day
1.		IS 5182:Part6:2006	µg/m <sup>3</sup>	10.18	80/Day
2.	Nitrogen Dioxide (NO <sub>2</sub> )	IS 5182:Part23:2006	µg/m <sup>3</sup>	62.58	100/Day
3. 4.	Particulate matter (less than 10 μm) Particulate matter (less than 2.5 μm)	USEPA CFR40 (50), Appendix L	µg/m <sup>3</sup>	23.77	60/Day
5.	Ozone (O <sub>3</sub> )	IS 5182:Part9:1974	µg/m <sup>3</sup>	10.01	100/8*Hour
6.	Lead (Pb)	IS 5182:Part22:2004	µg/m <sup>3</sup>	ND	1.0/Day
7.	Carbon Mono Oxide (CO)	IS 5182:Part10:1999	mg/m <sup>3</sup>	0.20	02/8*Hours
8.	Ammonia (NH <sub>3</sub> )	APHA 401 (Indophenol)	µg/m³	6.7	400/Day
9.	Benzene (C <sub>6</sub> H <sub>6</sub> )	IS 5182:Part 11:2006	µg/m <sup>3</sup>	<0.1	05/Annual
10.	Benzo (a) Pyrene (BaP) Particulate Phase only	IS 5182:Part12:2004	µg/m <sup>3</sup>	ND*	01/Annual
10.	Arsenic (As)	IS 5182:Part22:2004	µg/m <sup>3</sup>	ND	06/Annual
11.	Nickel (Ni)	IS 5182:Part22:2004	µg/m <sup>3</sup>	0.32	20/Annual

(Authorized signature) 4

Subject to terms & Condition Overleaf

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# Distillery Division Vill- Kuyian, Post- Areli, Shahjahanpur

# Summary Report of Employee's Health Sureliance (April-2020 to September 2020)

Annixwe-2

	- Shaw				-	
-	10001700	Drom Dal	Conjor Electrician	17 TH 17	FOUND OK	Examined for vision, nearing,
	10001707	Bhinondra Kimar Vorma	Distillation Operator		Found OK	prove pressure, aver a spreen
4	10004798	Parvender Kumar	Fermentation Operator	=	Found OK	
5	10004799	Anuj Kumar	Fermentation Operator	11	Found OK	
6	10004800	Jitendra Kumar Singh	Fermentation Operator	п	Found OK	
7	10004806	0.000	Turbine Operator	28.04.2020	Found OK	
8	10004807	Dev Vrat Singh	Turbine Operator	1	Found OK	
9	10004808	Om Prakash Yadav	Turbine Operator	"	Found OK	
10	10004812	Narendra Pal	Instrument Technician	11	Found OK	
11	10004814	Ravi Kumar Vishwakarma	Boiler Attendent	11	Found OK	
12	10004918	Puneet Kumar	Warehouse Clerk	11	Found OK	
13	10005531	Gulbir Singh	Distillation Operator	12.05.2020	Found OK	
14	10005544	Balendra Kumar	Boiler Attendent	=	Found OK	
15	10005570	Upendra Kumar Gupta	Boiler Attendent	11	Found OK	
16	10005571	Narendra Kumar Tiwari	Electrician	11	Found OK	
17	10005573	Dharamveer Singh	Distillation Operator	1)	Found OK	
18	10005580	10005580 Arun Kumar	Cpu Operator	11	Found OK	
19	10005581	Udai Pratap Singh	Microbiologist	26.05.2020	Found OK	
20	10005582	Ramesh Gaun	Evaporator Operator	11	Found OK	
21	10005583	Abhishek Kumar	Shift Incharge	11	Found OK	
22	10005595	Shambhoo Prasad Gupta	Fireman	11	Found OK	
23	10005584	Durvesh Kumar Verma	Senior Fitter	11	Found OK	
24	10005585	Ramashankar Kushwaha	Welder Cum Fitter	11	Found OK	
25	10005586	Ravindra Yadav	Fitter	11	Found OK	
26	10005596	10005596 Ram Ratan Sharma	Cpu Operator	02.06.2020	Found OK	
27	10005587	Ajay Kumar Sharma	Warehouse Operator	_	Found OK	
28	10005597	Avneet Singh	Shift Chemist		Found OK	, P
29	10005588	Virendra Kumar	Cpu Operator	1	Found OK	+ 20-2
30	10005589		Evaporator Operator	-	Found Ok	Amer 10020

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# Distillery Division Vill- Kuyian, Post- Areli, Shahjahanpur

# Summary Report of Employee's Health Sureliance (April-2020 to September 2020)

ST NO	Code	Employee Name	Desg.	Date of Examination	Medical Report
31	10005590	Phool Chand	Fitter	02.06.2020	Found OK
32	10005591	Pankaj Singh	Evaporator Operator	11	Found OK
33	10005592	Yatish Kumar	Warehouse Operator	11	Found OK
34	10005598	Dhananjay Kumar	Shift Incharge	11	Found OK
35	10005616	Rahul Kumar	Shift Incharge	23.06.2020	Found OK
36	10005617	Manmohan Singh	Shift Incharge	u	Found OK
37	10005624	Indrajeet Kumar	Instrument Technician	11	Found OK
38	10005630	Deepak Kumar	Electrician	11	Found OK
39	10005636	Kamlesh Kumar	Instrument Technician	11	Found OK
40	0008650	Narendra Singh Rawat	Manager	"	Found OK
41	0008974	Ankit Kumar	Executive	11	Found OK
42	0009294	Ashu Chauhan	Executive	14.07.2020	Found OK
43	0009314	Rajneesh Kumar	Executive	1,	Found OK
44	0009767	Brij Mohan Lal	Assistant General Manager	"	Found OK
45	0009796	Mukesh Singh Chauhan	Senior Executive	11	Found OK
46	0010033	Anuj Yadav	BX_Graduate Engineer Trainee	11	Found OK
47	0010159	Shivam Pandey	BX_Graduate Engineer Trainee	11	Found OK
48	0010160	Jai Bharat Singh	BX_Graduate Engineer Trainee	20.07.2020	Found OK
49	0010272	Ajay Kumar Gautam	Senior Executive	11	Found OK
50	1025981	Rajesh Satyadeo Singh	Deputy Manager	11	Found OK
51	400005	Dheeraj Gupta	Electrician Helper	11	Found OK
52	400007		Molasses Plimoman	11	Found OK
53	400008	Ram Bhajan	industry amplitude	Н	Found OK
54	400013	Govind Singh	Molasses Pumpman	II	Found OK
55	400015	Harindra Dwiwedi	Molasses Pumpman Fermentation Helper		Found OK
56	400016	Sandeep Kumar Srivastava	Molasses Pumpman Fermentation Helper Auxiliary Operator	11	Found OK
57	400017		Molasses Pumpman Fermentation Helper Auxiliary Operator Auxiliary Operator	11	Found OK
		Sarvesh Kumar Kashyap	Molasses Pumpman Fermentation Helper Auxiliary Operator Auxiliary Operator		

Annexwy-3



newthink! cement! sugar! refractories! power!

DBSIL/DIST: 232

25-09-2020

Chief Environmental Officer U.P.Pollution Control Board, T.C.-12 V, Vibhuti Khand, Gomti Nagar LUCKNOW - 226 010

### Sub: Environmental Statement 2019-20

Dear Sir,

As per Environment (Protection) Rule No.14 (Amended) of the Environment (Protection) Act 1986, the Environmental statement for the financial year 2019-20 is submitted herewith to fulfill the requirement of the rule.

This is for your kind information please.

Thanking you,

Yours faithfully

For DALMIA BHARAT SUGAR & INDUSTRIES LTD. Distillery Unit - Nigohi

(Authorized Signatory)



Cc: The Regional Officer, UPPCB, Rajendra nagar, Bareilly.

Encl: As above

Dalmia Bharat Sugar and Industries Limited, Distillery Unit Nigohi Vilage - Kuiyan, Post - Areli, Teshil-Tilhar, District - Shahjahanpur-242 407, Uttar Pradesh, India t 05841-275538 f 05841-275540, w www.dalmiasugar.com, CIN : L26942TN1951PLC000640 Registered Office : Dalmiapuram, Dist. Tiruchirapalli, Tamil Nadu-621 651, India A Dalmia Bharat Group company, www.dalmiabharat.com



25.09.2020

### TO WHOM IT MAY CONCERN

This is to certify that the environmental statement for the financial year 2019-20 is as per requirement under environment (Protection) Rule-14 of Environment (Protection) Act, 1986. The data of the factory given as per the State Excise records.

uthorized <sup>\</sup>Signatory)

CONTENTS

SI. No.	Particulars		Pages
1	CERTIFICATE	~	
2	NOTIFICATION		1-3
3	PART 'A'		4
4	PART 'B'		5
5	PART 'C'		6
6	PART 'D'		7
7	PART 'E'		8
8	PART 'F'		9
9	PART 'G'		10
10	PART 'H'		11
11	PART 'l'		12

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### Government of India Ministry of Environment and Forest

### NOTIFICATION

No. G.S.R 95(E) dated February 12, 1992 published in the Gazette of India, Extra-ordinary Part-II Section 3(i) dated 12<sup>th</sup> February 1992, page 2 (No.Q-14011 (i) 90-CPA).

In exercise of the powers conferred by Section - 6 and 25 of the Environment (Protection) Act, 1986 (29 of 1986) the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules, 1986, namely:

- 1 (i) These rules may be called the Environment (Protection) Amendment Rules 1992.
  - (ii) They shall come into force on the date of their publication in the official Gazette.
  - 2. In Rule 3 of the Environment (Protection) Rules, 1986 after sub-rule(5), the following sub-rule shall be added, namely:
    - (6) Notwithstanding anything contained in sub-rule (3), an industry, operation process which has commenced production on or before 16<sup>th</sup> May, 1981 and has shown adequate proof of at least commencement of physical work for establishment of facilities to meet the specified standards within a time bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by the 30<sup>th</sup> day of September 1993.
    - (7) Notwithstanding anything contained in sub rule (3) or sub-rule (6), an industry, operation or process which has commenced production after the 16<sup>th</sup> day of May, 1991 but before 31<sup>st</sup> Day of December, 1991 and has shown adequate proof of facilities to meet the specified standard within a time bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by 31<sup>st</sup> day of December 1992.

-1-

### Government of India Ministry of Environment and Forest

### NOTIFICATION

No. G.S.R 329(E), dated March 13, 1992, published in the Gazette of India, Extra-ordinary part II, Section 3(i), dated 13<sup>th</sup> March, 1992, Sl. No. 120, page 3 & 4 (F.No. Q-415015/1/90-CPA).

In exercise of the powers conferred by sections 6 & 25 of the Environment (Protection) Act, 1986 (29 of 1986), the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules, 1986, namely:

- 1 (i) These rules may be called the Environment (Protection) (Second Amendment) Rules, 1992.
  - (ii) They shall come into force on the date of their publication in the official Gazette.
- 2. In the Environment (Protection) Rules, 1986, after 13 the following rule shall be inserted namely:
  - 14. Submission of Environment Audit Report:

Every person carrying on an industry, operation or process requiring consent under Section 25 of the Water (Prevention consent Under Section 25 of the Water (Prevention and Control of Pollution) Act, 1974 (6 of 1974) or under section 21 of the Air (Prevention and Control of Pollution) Act, 1981 (14 of 1981) or both or authorization under the Hazardous waste (Management and Handling) Rules, 1989 issued under the Environmental Audit Report for the financial year ending the 31<sup>st</sup> March in form-V to concerned State Pollution Control Board on or before the 15<sup>th</sup> of May every year beginning 1993.

-2-



### Government of India Ministry of Environment and Forest

### NOTIFICATION (No. C.S.R. 329(E)

In exercise of the powers conferred by Sections 6 and 25 of the Environment (Protection) Act, 1986 (29 of 1986), the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules, 1986, namely:

- (i) These rules may be called the Environment (Protection) (Amendment) Rules, 1993.
   (ii) They shall come into force on the date of their publication in the official Gazette.
- 2. In the Environment (Protection) Rules, 1986.
  - a) In Rules 14
    - (i) For the word Audit Report whenever they occur, the word statement shall be substituted.
    - (ii) For the figure letters and word "15<sup>th</sup> Day of May" the word "THIRTIETH" day of "SEPTEMBER" shall be substituted.

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-3-

### Part – A

1 Name and address of owner/occupier of Industry Operation of Process.

/

- : Shri Kuldeep Kumar Dy. Executive Director Dalmia Bharat Sugar & Industries Ltd. Distillery Unit - Nigohi, District - SHAHJAHANPUR (U.P)
- 2 Industry Category : Secondary
  3 Production capacity : 60 KL/day
  4 Year of Establishment : 2018
  5 Date of last environmental : 27.9.2020 statement submitted.

### Part – B

### Water and Raw Material Consumption

Total Water	Consumption	: 295.7	KL/day
٠	For Process	: 162.00	KL/day
٠	For Cooling	: 132.20	KL/day
•	For Domestic	: 1.50	KL/day

### Process Water Consumption per unit product output

Name of Product	During the previous financial year (2018-19)	During the previous financial year (2019-20)
Industrial Alcohol	5.51 KL / KL of Product	5.58 KL / KL of Product

### Raw Material Consumption

Name of	Name of	During the previous financial year (2018-19)	During the previous
Material	Product		financial year (2018-19)
Molasses	Industrial Alcohol	4.89 T / KL of Product	4.64 T / KL of Product

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-5-

### Part-C

### Pollutants Discharged to Environment per unit of output

Pollutants	Quantity Pollutants in Discharge (Mass/Day)	Concentration Pollutants in discharge (mass/volume)	PerCent Variation from Presc. Standard with reason.
A) Water		Zero Discharge	
- BOD		Nil	
- COD		Nil	
- TSS		Nil	

Effluent water which is generated through the process has been passed through Multi Effect Evaporator and CPU.

\*\*\*\*\*

### B) Air

Stack Emission - Industry has installed incineration boiler. Boiler attached with E.S.P. to meet out the emission norms of U.P. Pollution Control Board.

### Part-D

### **Hazardous Waste**

(As specified under Hazardous wastes {Management} and Handling Rules, 1989)

Sl. No.	Hazardous Wastes	During the previous financial year (2018-19)	During the current financial year (2019-20)
1	From Process	Nil	Nil
2	From Pollution Control Facilities	and the second	Slop- 55569MT Fly Ash-10687MT

Note: Sludge or ash if used as land filler / manure / conditioners do not fall under the categories of Hazardous Waste vide notification No. 405 dated July 28<sup>th</sup> 1989, published in the Gazette of India, Part II, Section3, Sub Section (II).

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-7-

### Part-E

1

### Solid Wastes

SI. No.	Solid Wastes	During the current financial year (2019-20)
A	Process	Nil
В	From Pollution Control Facility	
	- Fly Ash	10687MT
	- Slope	55569MT
	1) Quantity Recycled or re- utilized within the Unit	All
	2) Sold Sludge	All (utilized as manure / soil conditioner)
с	3) Disposed Fly Ash	Disposed and given to farmers as manure
	4) Sludge	Sludge is disposed / given to farmers / cane growers .

Effluent water which is generated through the process has been passed through CPU & RO, Multi Effect Evaporator. It assures the zero discharge.

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-8-

### Part-F

Please specify the characterization (in terms of composition and quantum) of Hazardous as well as solid wastes and indicate disposal practices adopted for both categories of wastes.

### 1. Fly Ash:

Incineration Boiler is installed. Fly ash is used for manufacturing of

### 2. Slope:

It is generated from process. It assures the zero-discharge by manufacturing of organic manure. The sludge is neither toxic nor hazardous but has good manorial value.

-9-

### Part-G

### Impact of the Pollution Abatement Measures taken on Conservation of Natural Resources and on the cost of Production.

Industry is operated under ZLD scheme in which, Distillation Plant is followed by Multi effect evaporator (FF body 3+1 and FC body 3+1 and one surface condrnsor) than Incineration Boiler for meeting its steam requirement and CPU plant (RO based) in Distillery Unit. Incineration Boiler is equipped with appropriate slop intake capacity and E.S.P. to meet out the emission norms of U.P. Pollution Control Board. to utilize entire quantity of spent wash. Hence it falls under zero discharge unit.

The investment made and measures taken for abatement of pollution in surrounding area. The cost of production is around 32 to 35 Rupees per KL of product. But it is not accountable in view of to support conservation of natural resources and to help maintaining surrounding area neat and clean.

-10-



### Part-H

### Additional Measures / Investment Proposals for Environmental protection including abatement of pollution and its prevention.

Industry has already made required investment on installation of complete effluent treatment plant by installing Multi Effect Evaporator, Incineration Boiler for meeting its steam requirement and CPU plant (RO based) in Distillery Unit.

We have also arranged sufficient fund for the development of green belt and is being followed as per our action plan.

The Industry has installed capacity of production of 60 KL/day and we are investing considerable amount annually for operation and maintenance of existing systems to prevent & control pollution.

Apart from the above ,unit has constituted an environmental cell and which has been strengthening the activities and looking for all the matters related to environment.

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-11-

### Part-I

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### Any other Particular for improving the quality of the Environment

Industry has an open view to accept any investment proposal in near future to adopt affordable and viable technique in the existing system to prevent and control pollution.

All the efforts have been made to minimize pollution through improvement in process and other industrial activities by recycling and re-use technique. The unit has maintained its status as zero discharge unit.

Industry has made all the specification concerned with Air, Water, Noise under Air Pollution Control & Prevention Act, 1981 and Water Pollution Control & Prevention Act, 1978.

Preventive measures has been taken to keep the area pollution free either in form of noise / water / air well below as prescribed by U.P. Pollution Control Board and Central Pollution Control Board.

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-12-

		Annual sector and the sector of the sector o	A CAPITAL AND A			
- manifing a	ग्राम-बिछौली	3,30,528		मिनी ग्रिड परियोजना।	उर्जा संरक्षण	ওব্দ
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वारी, स्तॉक- शाहजहांपुर	ग्राम-ढकिया तिवारी, ब्लॉक– निगोही, जनपद– शाहजहांपुर	2,82,000	े साथ ।	मृदा आर जल सरक्षण   टपकन सिंचाई, 25 किसानो के साथ	आर जल सरक्षण	मृद
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Sugar Unit High

इकाई के सी.एस.आर. से सम्बन्धित विवरण

1- इकाई/कम्पनी का नाम व पता- डालमिया भारत फाउण्डेशन

डालमिया सुगर एण्ड इण्डस्ट्रीज लि०, यूनिट – निगोही, शाहजहांपुर, उ०प्र0

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ग्राम- सिमरा बारन	4,02,890		रुरल इन्फ्रास्टवचर	6
14 ग्रामी मे	6,89,09Z	डेयरी विकास परियोजना ।	आजीविका और कौशल विकास	υ
ग्राम – बिछौली	17,269	मिनी सोतर ग्रिड-परियोजना	ऊर्जा संरक्षण	4
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